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PATENT APPLICATION
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Attorney Docket No.	042390.P8695
First Inventor or Application Identifier	Borys S. Senyk
Title	A METHOD AND AN APPARATUS FOR COOLING A COMPUTER
Express Mail Label No.	EM560646529US

APPLICATION ELEMENTS

See MPEP chapter 600 concerning utility patent application contents

ADDRESS TO:Assistant Commissioner for Patents
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1. ☒ Fee Transmittal Form (e.g. PTO/SB/17)
(Submit an original, and a duplicate for fee processing)
2. ☒ Specification Total Pages
(preferred arrangement set forth below)
- Descriptive title of the Invention
 - Cross References to Related Applications
 - Statement Regarding Fed sponsored R & D
 - Reference to Microfiche Appendix
 - Background of the Invention
 - Brief Summary of the Invention
 - Brief Description of the Drawings (if filed)
 - Detailed Description
 - Claim(s)
 - Abstract of the Disclosure
3. ☒ Drawing(s) (35 U.S.C. 113) Total Sheets
4. Oath or Declaration Total Pages
- a. ☐ Newly executed (original copy)
 - b. ☐ Copy from a prior application (37 CFR 1.63(d))
(for continuation/divisional with Box 16 completed)
 - i. ☐ **DELETION OF INVENTOR(S)**
Signed statement attached deleting inventor(s) named in the prior application, see 37 CFR 1.63(d)(2) and 1.33(b).

5. ☐ Microfiche Computer Program (Appendix)
6. Nucleotide and/or Amino Acid Sequence Submission
(if applicable, all necessary)
- a. ☐ Computer Readable Copy
 - b. ☐ Paper Copy (identical to computer copy)
 - c. ☐ Statement verifying identity of above copies

ACCOMPANYING APPLICATION PARTS

7. ☐ Assignment Papers (cover sheet & document(s))
8. ☐ 37 CFR 3.73(b) Statement ☐ Power of Attorney
(when there is an assignee)
9. ☐ English Translation Document (if applicable)
10. ☐ Information Disclosure Statement (IDS)/PTO - 1449 ☐ Copies of IDS Citations
11. ☐ Preliminary Amendment
12. ☒ Return Receipt Postcard (MPEP 503)
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Docket No. 042390.P8695
Express Mail No. EM560646529US

UNITED STATES PATENT APPLICATION

FOR

A METHOD AND AN APPARATUS FOR COOLING A COMPUTER

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09607871-063000

A METHOD AND AN APPARATUS FOR COOLING A COMPUTER

BACKGROUND OF THE INVENTION

Field of the Invention

5 This invention relates to electronic devices and more particularly to the dissipation of heat generated by a microprocessor.

Background

10 In operation, microprocessors and other electronic devices generate heat. Excess heat can damage a device if it is not dissipated. Therefore, generally, microprocessors and other heat-generating electronic devices utilize heat dissipating structures to dissipate excess heat.

15 **Figure 1** illustrates computer system 10 of the prior art. Microprocessor 40 or other heat-generating electronic devices generally are affixed to a printed circuit board ("PCB") 20 that is coupled to spreader plate 30. In the case of microprocessor 40, a heat exchange system is usually affixed to the PCB through bolts or screws with an established gap or bond line thickness between a cooling plate or heat sink and microprocessor 40. Heat pipe 55 is coupled to heat exchanger 50 which allows air to pass through air inlet 70 and exit air outlet 80. Fan 60 generally continuously operates to cause air to pass through air inlet 70 and out air outlet 80 in order to cool computer system 10. One disadvantage to a conventional computer system such as that shown in **Figure 1** is due to the size of heat exchanger 50 and the limited capability of the heat pipe 55 to move heat to small air cooled heat exchanger 50 to cool a heat-generating source such as the microprocessor 40 that is shown in **Figure 1**. What is needed is a configuration of a computer system whereby the heat-generating source is cooled at an enhanced rate.

BRIEF DESCRIPTION OF THE DRAWINGS

30 The accompanying drawings are included to provide a further understanding of the invention, and are incorporated in and constitute a part of this specification. The drawings illustrate embodiments of the invention

and, together with the description, serve to explain the principles of the invention. In the drawings,

Figure 1 is a schematic angled view of a computer system of the prior art;

Figure 2 illustrates a top angled view of a computer system in accordance with one embodiment of the invention;

Figure 3 illustrates the path of fluid flow when an external source of fluid is used;

Figure 4 illustrates a bi-directional tube coupled to an external chilled source in accordance with one embodiment of the invention;

Figure 5 illustrates a bi-directional tube coupled to an external chilled source in accordance with one embodiment of the invention;

Figure 6 illustrates a cross-sectional view of the first heat transfer plate in accordance with one embodiment of the invention;

Figure 7 illustrates a top view of the first heat transfer plate in accordance with one embodiment of the invention;

Figure 8 illustrates a top view of the second heat transfer plate in accordance with one embodiment of the invention;

Figure 9 illustrates a cross-sectional view of the second heat transfer plate in accordance with one embodiment of the invention;

Figure 10 illustrates a flow diagram in which fluid flows through a first and a second part of computing device in accordance with one embodiment of the invention one embodiment of the invention; and

Figure 11 illustrates a flow diagram in which chilled fluid is supplied to the computing device.

DETAILED DESCRIPTION

The invention relates to a cooling system that improves the cooling capacity of a computer system and thereby improves the computing performance of the computer system. The computer system may include a notebook computer or other suitable portable computer systems. The computer system comprises a tube that is coupled to a first heat transfer plate

and to a heat-generating element. The tube contains a fluid that removes heat from a heat source transferring it to a heat transfer plate. A second heat transfer plate is also used to transfer the waste heat from the cooling liquid to the ambient cooling air. In addition to cooling the computer system, techniques of the invention are also able to reduce noise about in the range of 35 to 45 decibels compared to conventional systems that use fans. An apparatus incorporating such a cooling system is described.

Figure 2 illustrates an angled top side view of computer system 100 in accordance with one embodiment of the invention. In **Figure 2**, microprocessor 130 is mounted on a printed circuit board ("PCB") (not shown). Tube 115 provides cooling fluid to heat transfer plate 125 (also referred to herein as the first heat transfer plate). The fluid in tube 115 includes any fluid that may be used for cooling. For instance, water may be used. Water is the preferred fluid to use because water is easily replaceable when a portion of the water has dissipated and water causes less scaling in the heat transfer plate 125. Additionally, if the water is accidentally released from computer system 100, there are no environmental regulations that are triggered for the clean up of water as opposed to other fluids that may be regulated. Other fluids that may be used in tube 115 include various oils, fluorinert which is commercially available from 3M located in St. Paul, Minnesota, FC75, Coolanol 25, Coolanol 45, and liquid refrigerants.

Tube 115, may comprise rubber, plastic such as polyvinyl chloride, aluminum, copper, stainless steel or other suitable material. Preferably, tube 115 in second part 120 of computing device 100 is comprised of metal such as stainless steel, aluminum, copper or any other suitable metal. Tube 115 located in first part 110 and second part 120 of computing device 100 may be made of the same or different material. In one embodiment, computer device 100 is a notebook or portable computer and first part 110 houses the motherboard, power supply and the like (not shown) as is well known in the art and second part 120 houses a liquid crystal display (not shown) or the like. Tube 115 has a diameter in the range of about 2mm to 15mm and a length that ranges from 500mm to 5000mm depending on the heat removal

requirement. Tube 115 is secured to first part 110 and second part 120 of computer system 100. There are a variety of ways that tube 115 may be secured to computer system 100. Mechanical means may be used such as welding or soldering the tube to various heat spreaders and heat transfer plate, a stand off and clamps, or clips that surround tube 115 and attach to the base of computer system 110.

There are also numerous ways in which tube 115 may be arranged relative to heat transfer plate 125 in first part 110 and heat transfer plate 210 (also referred to herein as the second heat transfer plate) in second part 120 of computing system 100 to remove heat generated by computer system 100 in the range of 10 watts to 50 watts. **Figure 2** illustrates one such arrangement. Tube 115 is coupled to fluid container 140 which contains the fluid that is pumped by pump 150 at a rate of about 1 milliliter per second ("ml/sec") to 10ml/sec through tube 115. Fluid container 140 generally has a volume that ranges from about 10 cubic centimeters (" cm^3 ") to 25 cm^3 . The fluid contained within tube 115 may range from 25ml to 250ml. The thermal cooling capability is directly proportional to the mass flow rate of the cooling medium removing heat from the heat generation source to a heat rejection point such as a heat transfer plate. As a result, the amount of fluid pumped through tube 115 may increase or decrease the amount of cooling that occurs to microprocessor 130. One skilled in the art, therefore, may adjust the mass flow rate by modifying the design parameters such as the length or the diameter of tube 115 in order to increase or decrease the rate of cooling.

Temperature sensor 180 is coupled to fluid container 140, pump 150, and to power management system 132. Temperature sensor 180 is able to sense the temperature of microprocessor 130 when microprocessor 130 reaches a threshold level such as in the range of 70 to 100 Celcius that requires the cooling system to be activated in order to cool computer system 100. The cooling system is activated when temperature sensor 180 sends a signal to power management system 132 indicating that a threshold temperature has been reached by microprocessor 130. Power management system 132 controls operating conditions of the cooling system for computing device 100 such as

the cooling fluid pumping rate. Power management system 132 may include memory or be coupled to a memory device. Memory may include read only memory ("ROM"), random access memory ("RAM"), magnetic disk storage media, optical storage media, flash memory devices, and/or other machine-readable media. Using program instructions stored within power management system 132 or in any other suitable location such as the chip set (not shown) of computer system 100, power management system 132 controls the cooling system by then sending a signal to pump 150 to start pumping fluid from fluid container 140. Once the temperature of microprocessor 130 is below the threshold temperature, power management system 132 sends another signal to pump 150 to stop pumping fluid from fluid container 150.

Fluid sensor 190 is also coupled to fluid container 140 and to power management system 132. Fluid sensor 190 is configured in such a manner to detect when the fluid contained in fluid container 140 reaches a level that requires fluid to be added to fluid container 140. If the fluid in fluid container 140 is low, fluid sensor 190 sends a signal to power management system 132. This indicates to power management system 132 that pump 150 should stop pumping. Power management system 132 may also send a signal to the graphic user interface of computer system 100 that the fluid is low in fluid container 140.

Tube 115 is also coupled to coupling disconnect 170 which allows a user to detach tube 115 and couple tube 115 to an externally supplied chilled fluid or a fluid that is capable of reducing heat generated from microprocessor 130. This externally supplied fluid is stored and pumped by the external cooling loop inside container 200. Coupling disconnect 170 may be used to either augment the existing cooling system or disable a portion of the closed loop system formed by tube 115. **Figure 3** illustrates one such path of the fluid when the coupling disconnect 170 is used in conjunction with externally supplied fluid stored in container 200.

Thereafter, tube 115 is connected to heat transfer plate 125 such as a plate-fin type liquid heat transfer plate that is located near microprocessor 130 in the first part 110 of computer system 100. Plate-fin type liquid heat transfer

plates utilize plates or fins that serve as heat-transfer surfaces and a frame to support the plates or fins. Heat-transfer plates generally comprise copper, aluminum, or stainless steel, but titanium, nickel, monel, Incoloy 825, Hastelloy C, phosphor bronze and cupronickel may also be used. Heat transfer plates or fins induce turbulence in the fluids and assure more efficient heat transfer and complete flow distribution. The cooling fluid passes through tube 115 and into one side of the heat transfer plate 125. As the cooler fluid passes through heat transfer plate 125 and through a plurality of heat transfer fins 360 shown in **Figures 6** and **7**, heat is exchanged from the metal surfaces of the heat transfer plate to the cooling fluid.

After the heat is exchanged through heat transfer plate 125 which results in cooling microprocessor 130, the fluid in tube 115 travels through the remainder of first part 110 and enters second part 120 of computing device 100. The fluid follows the path of tube 115 in a vertical direction relative to first part 110 of computing device 100. In the top portion of second part 120, the fluid travels in a generally horizontal direction and then in a downward direction of second part 120 of computing device 100. The fluid then exits second part 120 and enters coupling disconnect 170 and passes back into fluid container 140. The cycle then repeats until microprocessor 130 is properly cooled to a temperature that is generally designated by the manufacturer of the computer system such as in the range of 70 to 100 Celsius. Alternatively, the fluid may be pumped in the reverse direction of the path described above.

In yet another embodiment of the invention, a different path of the fluid flow is shown in **Figure 3**. Coupling disconnect 170 is connected to an externally chilled fluid source such as container 200. The externally chilled fluid provides another route for the fluid to flow through computing device 100. The fluid passes through fluid container 140 and travels beneath or around microprocessor 130 and through heat transfer plate 125. The fluid exits tube 115 returning the fluid to container 200 through tube 198. **Figures 4-5** illustrate cross-sectional views of bi-directional tube 198 shown in **Figure 3** that allows cooling fluid to be transported to computing device 100 through a portion of tube 198 connected to container 200 and the fluid that has

completed its path through the cooling system is returned to container 200 through another portion of bi-directional tube 198. For example, **Figure 4** illustrates a cross-sectional view of bi-directional tube 198 in which cooling fluid travels toward computing device through inner tube 117 and the fluid is returned to container 200 for chilling through tube 118. Alternatively, **Figure 5** illustrates dual tubes 119 in tandem. One tube is for allowing chilled fluid to be transported to the computing device 100 and the other tube allows the fluid to be returned to container 200. In another embodiment, some other container (not shown) may be used to store the fluid that has been used to cool computing device 100.

In yet another embodiment, the fluid does not bypass heat transfer plate 210. Instead, after the fluid travels beneath or around microprocessor 130, the fluid exits the first part 110 and enters the second part 120 of computing system 100. The fluid then travels through heat transfer plate 210 of second part 120 of computing device 100. Thereafter, the fluid exits tube 115 and enters container 200 or some other container (not shown).

In another embodiment, the fluid may flow in the reverse path. For example, the fluid may be pumped from container 200 to coupling disconnect 170. From coupling disconnect 170, the fluid enters tube 115 and begins to travel through second part 120 of computing device 100 following the path defined by tube 115. The fluid exits second part 120 of computing device 100 and enters first part 110 of computing device 100. The fluid travels beneath or near microprocessor 130 and then enters fluid container 140. The fluid exits fluid container 140 and then enters container 200. This external cooling system may be located in a variety of places such as a docking station, an alternating current battery charger brick, or some other suitable location.

Figures 6-8 show enlarged views of the first and second heat transfer plates (125, 210). **Figure 6** illustrates a cross-sectional view of the heat transfer system for first heat transfer plate 125. Solder balls 310 are connected to integrated circuit package 320 which is further coupled to integrated circuit 330. Thermal bond line 340 acts as a conductive adhesive between integrated circuit 330 and first heat transfer plate 125. Thermal bond line 340 may

include materials such as grease, epoxy, elastomeric material, graphite, or any other suitable material. First heat transfer plate 125 is connected to a plurality of heat sink pin fins 360.

Figure 7 illustrates a top view of first heat transfer plate 125. The heat generated from integrated circuit 330 is transferred through thermal bond line 340 to first heat transfer plate 125 and heat sink pin fins 360. Fluid from tube 115 enters inlet 410 and passes over first heat transfer plate 125 and into heat sink pin fins 360. The fluid has a turbulent flow through heat sink pin fins 360 which causes the fluid to have longer contact with first heat transfer plate 125 and heat sink pin fins 360. The heat is transferred from first heat transfer plate 125 and heat sink pin fins 360 to the fluid which exits first heat transfer plate 125 through outlet 420 and reenters tube 115.

Figure 8 illustrates a top view of second heat transfer plate 210 that is located in second part 120 of computing device 100. Second heat transfer plate 210 has a large surface area that allows heat to be transferred to ambient air through conduction and convection. Tube 115 is arranged to have a plurality of passes in second part 120 of computing device 100 in order to take advantage of the large surface area of second heat transfer plate 210. Fluid enters inlet 410 and follows the path of tube 115 and exits outlet 420. In addition, air passes through air inlet 440, travels across heat transfer plate 115 and exits air outlet 450 which also serves to cool computer system 100.

Figure 9 illustrates a cross-sectional view of second heat transfer plate 210. A plurality of fins 430 are located perpendicular to display 444. Fins 430 are air cooled as described above which provides greater heat transfer from tube 115 and the ambient air.

Figure 10 illustrates a flow diagram of one embodiment of the invention. At block 500, a first heat transfer plate is located near or underneath an electronic component in a first part of a computing device. At block 510, at least one tube is coupled to a first heat transfer plate and a second heat transfer plate. The tube that is connected to the first transfer plate may be made of one material such as plastic whereas the tube connected to the second heat transfer plate may comprise another material such as metal.

Alternatively, the tube may be made of the same material. At block 520, fluid is circulated through the tube coupled to the first heat transfer plate and to the second heat transfer plate. At block 530, heat is removed from the electronic component.

5 **Figure 11** illustrates a flow diagram in which chilled fluid is supplied to the computing device. At block 600, a tube having chilled fluid is coupled to a coupling disconnect. At block 610, the tube is located near an electronic component such as microprocessor. At block 620, the tube is coupled to a first heat transfer plate and a second heat transfer plate. At block 630, fluid is circulated through the tube coupled to the first and second heat transfer
10 plates. At block 640, heat is removed from the electronic component.

In the preceding detailed description, the invention is described with reference to specific embodiments thereof. It will, however, be evident that various modifications and changes may be made thereto without departing from the broader spirit and scope of the invention as set forth in the claims. The specification and drawings are, accordingly, to be regarded in an
15 illustrative rather than a restrictive sense.

CLAIMS:

What is claimed is:

1. A method comprising:
 - coupling a first heat transfer plate to an electronic component in a first part of a portable computing device and a second heat transfer plate in a second part of the computing device; and
 - circulating a fluid between one of the first heat transfer plate and a second heat transfer plate.
2. The method of claim 1, further comprising:
 - coupling the first heat transfer plate to a closed loop tube.
3. The method of claim 1, wherein the fluid is one of water, oil, and liquid refrigerant.
4. The method of claim 2, wherein the tube is coupled to a pump.
5. The method of claim 2, further comprising:
 - coupling a disconnect to the tube.
6. The method of claim 1, further comprising:
 - sensing the temperature of the electronic component; and
 - causing the fluid to move when a threshold temperature is detected.
7. The method of claim 1, further comprising:
 - sensing the level of fluid in a fluid container.
8. The method of claim 1, further comprising:
 - removing heat at a rate in the range of about 10 to 50 watts.
9. The method of claim 1, wherein the electronic component is a processor.
10. The method of claim 1, wherein the fluid circulates through the tube at about a rate of 1 milliliters/second to 10 milliliters/second.

- 1 11. A heat exchanging system comprising:
2 a first heat transfer plate coupled to an electronic component located in
3 a first part of a portable computing device and to a second heat transfer plate
4 located in a second part of the portable computing device; and
5 a fluid for circulating through one of the first heat transfer plate and
6 the second heat transfer plate.
- 1 12. The heat exchanging system of claim 11, wherein the heat transfer plate
2 is coupled to a tube and the closed loop tube.
- 1 13. The heat exchanging system of claim 11, wherein the fluid is one of
2 water, oil, and liquid refrigerants.
- 1 14. The heat exchanging system of claim 11, wherein the tube is coupled to
2 a pump.
- 1 15. The heat exchanging system of claim 11, further comprising:
2 a disconnect coupling secured to the tube.
- 1 16. The heat exchanging system of claim 11, wherein a temperature sensor
2 is coupled to the tube and to a pump.
- 1 17. The heat exchanging system of claim 11, further comprising a fluid
2 sensor for detecting when fluid is low in a fluid container.
- 1 18. The heat exchanging system of claim 11, wherein the heat transfer plate
2 comprises a plate-fin type liquid heat transfer plate.
- 1 19. The heat exchanging system of claim 11, wherein heat is removed from
2 the heat exchanging system at a rate of about 10 to 100 watts.
- 1 20. The heat exchanging system of claim 11, wherein a tube comprises one
2 of rubber, plastic, aluminum, copper, and stainless steel.
- 1 21. The heat exchanging system of claim 11, wherein the electronic
2 component is a processor.

1 22. The heat exchanging system of claim 11, wherein the fluid circulates
2 through the tube at about a rate of 1 to 10 ml/sec.

1 23. An apparatus comprising:
2 a heat generating element disposed in a first part of a portable
3 computing device;
4 a first heat transfer plate coupled to the heat generating element;
5 a second heat transfer plate disposed in a second part of the portable
6 computing device;
7 a tube coupled to the first part and the second part of the portable
8 computing device; and
9 a fluid for circulating through the tube, the first part and the second
10 part of the portable computing device.

1 24. The apparatus of claim 23, wherein the fluid is one of water, oil, and
2 liquid refrigerants.

1 25. The apparatus of claim 23, wherein a temperature sensor is coupled to a
2 processor which causes the fluid to flow in the tube when the temperature
3 reaches a threshold temperature.

1 26. The apparatus of claim 23, wherein a fluid sensor is coupled to a fluid
2 container.

1 27. The apparatus of claim 23, further comprising:
2 a disconnect coupling secured to at least an end of one of the first part
3 and the second part.

1 28. An apparatus comprising:
2 a tube disposed in a portable computing device;
3 the tube coupled to a first heat transfer plate and to a heat generating
4 device; and
5 a fluid for flowing through the tube when a temperature sensor attains
6 a threshold temperature.

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ABSTRACT OF THE DISCLOSURE

A heat exchanging system comprising circulating fluid through a tube coupled to an electronic component in a first part of a computing device and to a heat transfer plate in a second part of the computing device.

FIG. 2

A diagram showing a large circle with a smaller circle inside it. An arrow points from the label 117 to the inner circle. Another arrow points from the label 118 to the outer circle. A third arrow points from the label 198 to the space between the two circles.

Fig. 4

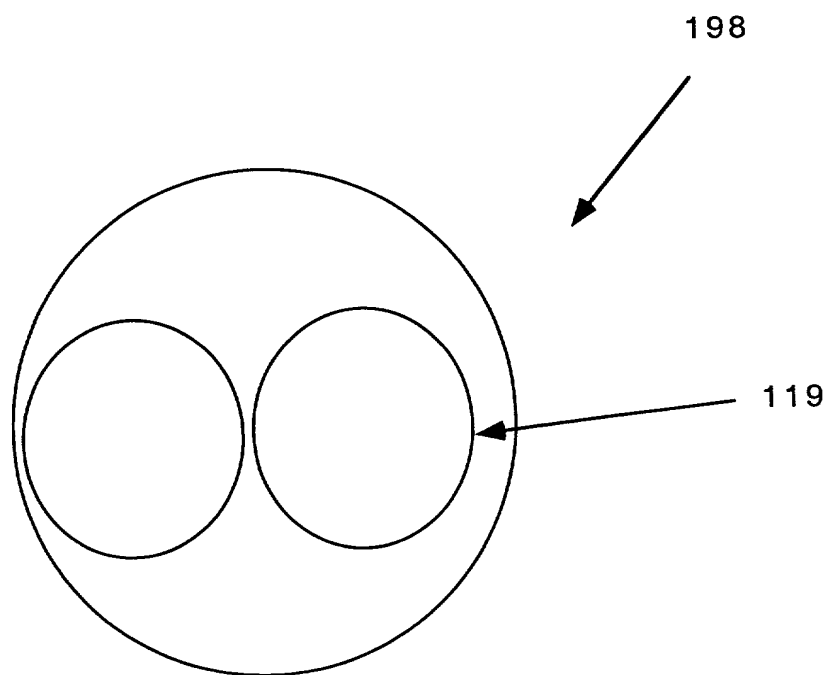
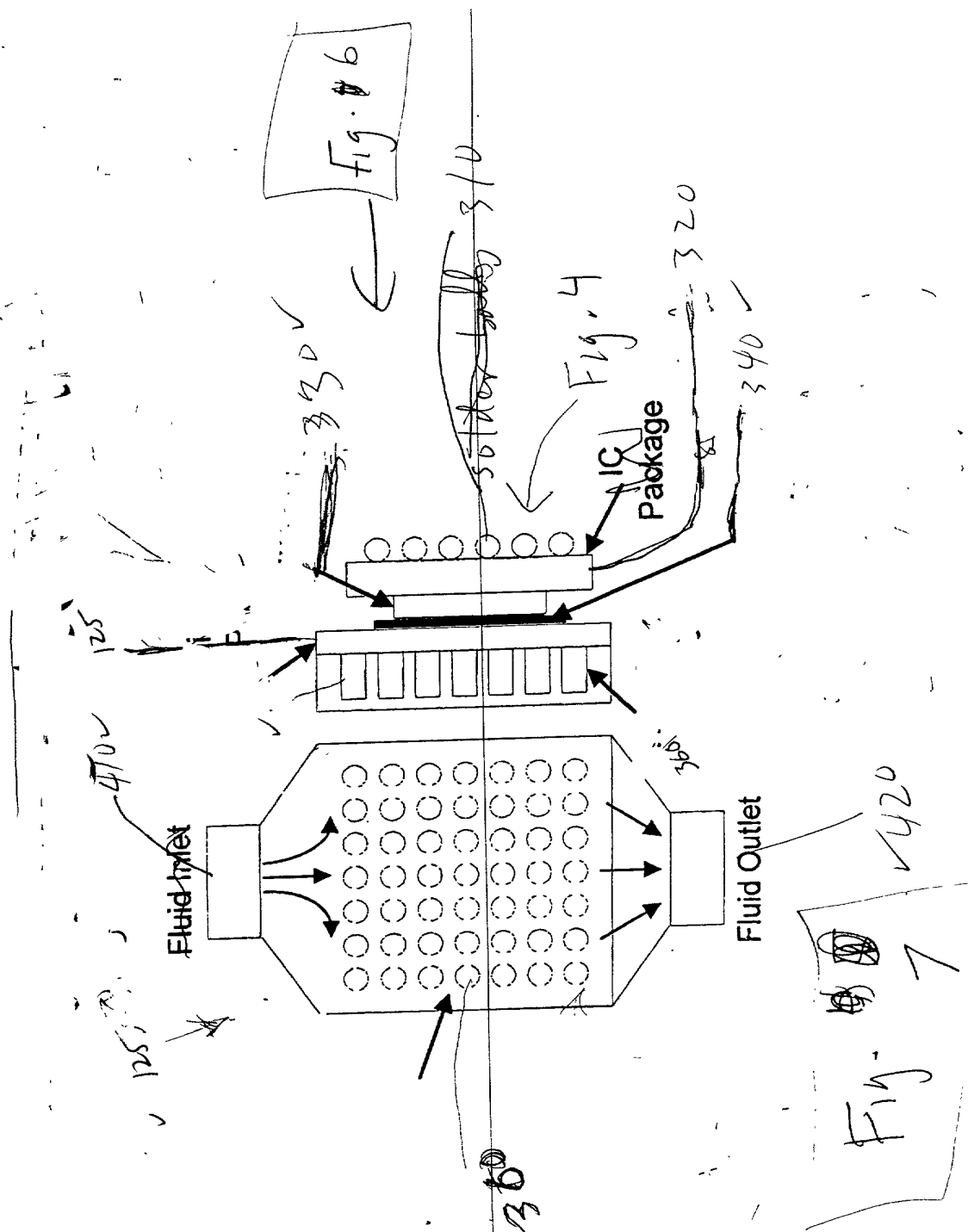
[illegible]

Fig. 5



500

510

520

530

Fig, 10

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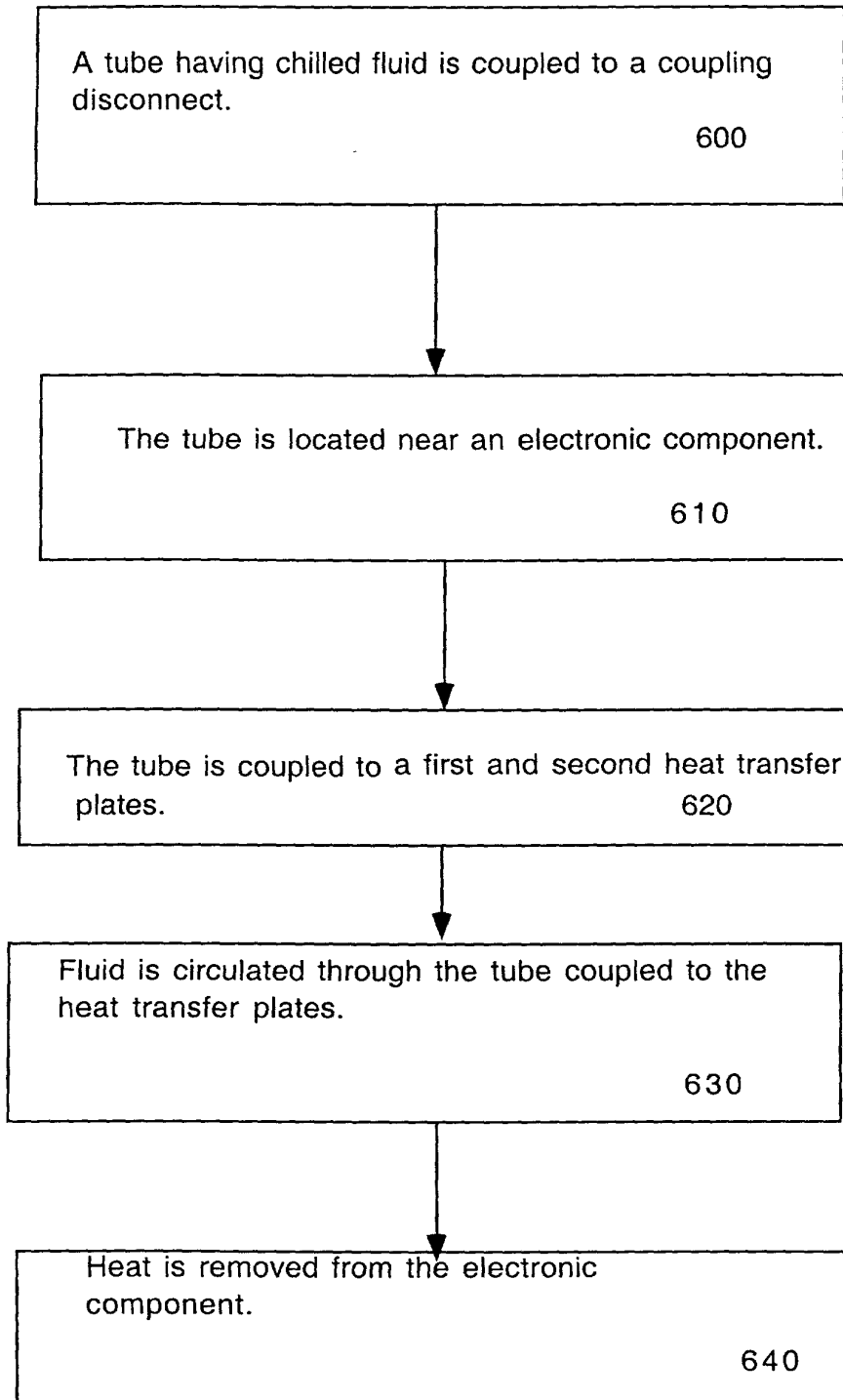


Fig. 11